

C.V. RAMANA

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[LinkedIn](#) | [IAMEG Interview](#)

Hyderabad, India | Lean Six Sigma Black Belt | Sr. Faculty & Consultant, QCFI HQ



Profile Summary

Seasoned manufacturing and operations leader with 40+ years of experience across precision engineering, automotive, aerospace, and defense sectors. Certified Lean Six Sigma Black Belt and empaneled consultant under Ministry of MSME, Govt. of India. Specialist in Lean, TPM, Six Sigma, and VAVE-driven cost optimization. Known for mentoring excellence and strategic capacity building.

Professional Experience

QCFI HQ – Sr. Faculty & Lean Consultant

Leading mission to train 1 lakh MSMEs; associated with NIMSME, FTCCI, MSME DFO, and Andhra Chamber of Commerce.

VEM Technologies Pvt Ltd (2019–2021) – GM & Unit Head

Oversaw CNC machining and integration of aerospace components.

Sagar Asia Ltd (2017–2018) – COO

Managed operations across 4 units; led capacity expansion via international sourcing.

NRB Bearings Ltd (2013–2017) – GM & Plant Head

Achieved 18% EBITDA, 13% sales growth, ₹3.5 Cr VAVE savings, and ₹4 Cr inventory reduction.

Avtec Ltd (2009–2013) – DGM Projects & Operations

Led export unit operations; collaborated with Allison USA and JIPM on TPM initiatives.

Tecumseh Products (2007–2009) – Sr. Manager

Enhanced plant capacity and delivery performance.

NRB Bearings Ltd (1996–2007) – Plant In-Charge

Worked with Japanese consultants on Lean/TPM; developed ZF gearbox bearings for Ashok Leyland.

Dynacraft SDN BHD, Malaysia (1993–1995) – Tool Engineer

Handled press tool maintenance and production reporting.

Hyderabad Allwyn Watches Ltd (1986–1993) – Foreman

Trained in Japan for precision press tool manufacturing.

NTTF, Bangalore (1984–1986) – Tool & Die Maker

Education & Certifications

- MBA in Operations Management – KSBM
- PG Diploma in Japanese Management – Shingo Institute
- BA – Osmania University
- Diploma in Tool & Die Making – NTTF
- Quality Systems Lead Assessor – Nigel Buyer UK
- Certified in ISO 9001, QS 9000, TS 16949, ISO 14000/18000
- Trained by Seiko Epson (Japan), Renoir Consultants (UK), and Japanese Lean/TPM experts

🗣 Languages

English, Hindi, Telugu, Tamil, Kannada